# Autonics **PICKING SENSOR BWPK SERIES** М

Thank you very much for selecting Autonics products. For your safety, please read the following before using.

#### Caution for your safety

\*Please keep these instructions and review them before using this unit.

\*Please observe the cautions that follow;

**▲ Warning** Serious injury may result if instructions are not followed

Product may be damaged, or injury may result if instructions are not followed.

The following is an explanation of the symbols used in the operation manual. ▲ Caution: Injury or danger may occur under special conditions.

#### 

This unit is not safety sensor protecting from damages of property or injury from dangerous parts of mechanical equipment, but it is the sensor detecting a normal object or irruption into the working area regardless of safety.

- 2. Please don't use it as safety equipment for the cutter or press.
- 3. This unit doesn't follow any international safety standard.

  Please check the safety standard of the country the product will be used.

  4. Please note that we don't take any responsibilities for the problem related to overseas' laws or <Product liability(PL)> is happened by using as follows;
- ①Safety equipment for protecting a hand or other parts of worker at dangerous area
- ②Interlock on mechanical equipment. ③Safety sensor on mechanical equipment for stopping it when detecting a hand or
- Using for detecting a hand or other parts of worker at dangerous area and controlling

#### **⚠** Caution

- 1. Please don't do wiring in power ON status.
- 2. Please use in the rated specifications.
- 3. Please ground F.G.(Frame Ground) terminal when supplying power by switching
- 4. Please, avoid fluorescent light with high frequency, high speed start or signal
- light affecting to sensing ability.

  5. It may unavailable to shade the light by reflecting from surface of a wall when installing it in 0.3m from wall or flat parts. Please keep  $\langle \, \blacksquare \,$  Installation  $\rangle$ .

  6. It may cause malfunction from interference when using them closely in parallel.
- Please keep < Installation >. 7. Please install emitter and receiver in same direction. The emitting light will not be transferred to receiver if installed in opposite direction.
- 8. Please avoid a frequent vibrating area.
- 9. In cleaning the unit, do not use water or an oil-based detergent.
- 10. Please make power and output line shorten as possible, or it may cause malfunction by surge etc.

# Structure Stable indicator(Green) Frequency A indicator(Green Frequency B indicator(Green Picking indicator(Yellow) Picking indicator(Yellow) (Receiver) (Emitter) Operation mode switch

No		Function	Switch OFF	Switch ON
1	Sele	ect transmission frequency	Frequency A	Frequency B
2	Se	elect operation indicator	Lighting indicator	Flickering indicator
3	Emitter	Select sensing distance mode	Long mode	Short mode
	Receiver	Select operation mpde	Light ON mode	Dark ON mode

#### Timing diagram operation Stable light ON level ON level High Unstable light OFF level ON level Unstable light OFF level Stable indicator ON (Green LED) OFF (Red LED) OFF Picking indicator OFF (Yellow LED) Control output OFF

- \*1. Picking indicator is operated connecting output to picking input, or it will be OFF regardless
- 2. The above diagram is for Light ON mode, it is operated reversely in Dark ON.

# Indicator display

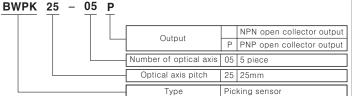
	Emitter			Receiver			
Item	Indicator			Indicator			Control
	Green	Red	Picking indicator	Green	Red	Picking indicator	output
Power supply	≎	•	_	_	_	_	_
FREQ. A operation	₩	•	_	_	_	_	_
FREQ. B operation	♡	≎	_	_	_	_	_
Stable light ON level	_	_	₽	≎	₽	♦	ON
Flickering function ON	_	_	•	✡	₩	•	ON
Unstable light ON level	_	_	\psi	•	$\Diamond$	≎	ON
Unstable light OFF level	_	_	•	•	•	•	OFF
Stable light OFF level	_	_	•	$\Diamond$	•	•	OFF
Over current	_	_	•	1	•	•	OFF

1	Display classification list					
ı	≎	Lighting				
ı	•	Light out				
П	•	Flickering by 0.3sec.				
ı	00	Flickering simultaneously by 0.3 se				

Red operation/picking indicator, control output are for Light ON mode, it is operated reversely in Dark ON mode in stable Light ON/OFF, unstable Light ON/OFF (In case of overcurrent, control output is OFF regardless of operation mode.)

# \*The above specification are changeable without notice anytime.

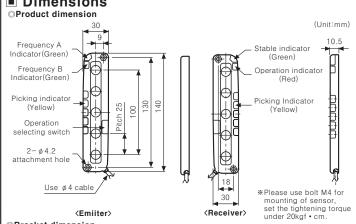
#### Ordering information

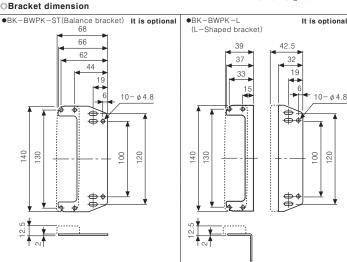


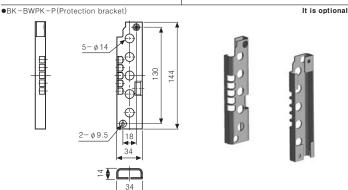
# Specification

Model	BWPK25-05 / BWPK25-05P				
Sensing type	Transmitted beam type				
Sensing Long mode	0.1 ~ 3m				
distance Short mode	0.05 ~ 1m				
Sensing target	Opaque materials of min. ø 35mm				
Optical axis pitch	25mm 5pcs 100mm 12-24VDC ±10%(Ripple P-P:Max. 10%) Built-in Emitter: Max. 60mA, Receiver: Max. 60mA				
Number of optical axis					
Sensing width					
Power supply					
Protection circuit					
Current consumption					
Control output	NPN open collector output ☞ Load current:Max. 150mA(Max. 30VDC), Residual voltage:Max. 1V PNP open collector output ☞ Load current:Max. 150mA, Residual voltage:Min.(Power supply-2.5)VDC				
Operation mode	Switching of Light ON/Dark ON				
Short-circuit protection	Built-in				
Response time	Max. 30ms				
Light source	Infrared LED(850nm modulated)				
Interference protection	Interference protection by transmission frequency selection				
External picking input	Non-contact or contact input  NPN open collector output: Lighting(0-2V), Light out(5-30V or open)  PNP open collector output: Lighting(4-30V), Light out(0-3V or open)				
# Ambient temperature	-10 ~ +55℃ (at non-freezing status)				
Ambient temperature Storage temperature Ambient humidity Storage humidity	-20 ~ +60°C				
Ambient humidity	35 ~ 85%RH				
Storage humidity	35 ~ 85%RH				
Ambient illumination	Sunlight: Max. 11,000/x, Incandescent lamp: Max. 3,000/x				
Noise strength	The square wave noise by the noise simulator (Voltage: ±240V, Period:10ms, Pulse width:1μs)				
Dielectric strength	1,000VAC 50/60Hz for 1minute				
Insulation resistance	Min. 20MΩ (500VDC)				
Vibration	1.5mm amplitude at frequency of 10~55Hz in each of X, Y, Z directions for 2 hours				
Shock	500m/s² (50G) in X, Y, Z directions for 3 times				
Protection	IP40(IEC Standard)				
Material	Body:PC/ABS, Lens:PMMA				
Cable	Emitter: ø4.0mm, 3P, 2m / Receiver: ø4.0mm, 4P, 2m				
Accessory	Flat type bracket 2pcs, L type bracket 2pcs, Protect bracket 2pcs				
Unit weight	Approx. 0.25kg				
Bracket is optional.	I delican areang				

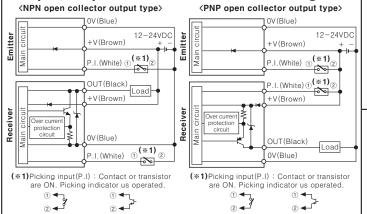
#### Dimensions







# Input/Output circuit and connection diagram



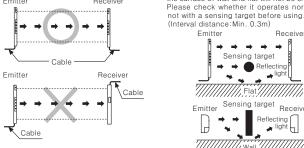
<Contact>

⟨NPN transiter⟩

#### Installations

○For direction of installation

○For reflection from the surface of wall Emitter and receiver should be installed and flat When installing as below, the light reflected from in same up/down direction. the surface of wall and flat will not be shaded. Please check whether it operates normally or

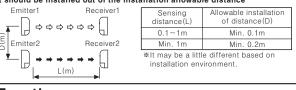


OFor prevention of interference

may cause interference when installing more than 2 sets of the sensor. In order to avoid the interference of the sensor, please install as following figures and use the interference prevention function not to let light of the other emitter in a receiv

•Transmission direction should be opposite between 2 sets Receiver2 Emitter1 Emitter1 Emitter1 4444 Receiver1 Emitter2 Receiver2 Emitter2 Emitter2 Receiver Cable \$ 5 \$ \$ \$ \$ \$ A ⇒ ⇒ (1 Emitter2 Baffle should be installed between 2 sets Emitter1 Receiver1 

#### It should be installed out of the installation allowable distance



Short mode

#### Function

# Switching function of Long/

(Selectable sensing distance) The rated sensing distance is 3m for Long mode. 1m for short mode It minimizes interference setting as short mode when using more than 3 sets closely together

Interference protection function In case of using 2 pcs of sensor in serial or parallel in order to extend sensing width, the sensing will be failure because as light interferenc This function is to avoid the lig interference as operating a sensor transmission frequency A and anoth sensor in transmission frequency to protect these kinds of failures.

# Switching function of Light ON

The control output is ON when it lighted in Light ON mode and it ON when it is shaded in Dark O

It is available to select with use preference.

#### Switching function of Lighting / Flickering of Picking indicate Select the indication method of operating indicator LED to make ou work sensing operation more easily

be e. ht in	Sensor (A) (Transmission frequency A)	4 3 2 1	Frequency A(Green) Frequency B(Green)
ner B	Sensor® (Transmission frequency B)	9 9 PREQ.B 1	Frequency A(Green)
		Operation mode switch(Receiver)	
is is ON	Light ON	4 3 2 1	It is ON when it is lighted.
r's	Dark ON	Dark ON 3 2 1	It is ON when it is shaded.
or of		Operation mode switch(Emitter	Picking indicator operation

peration mode

witch (Emitter)

switch (Emitter

+Receiver)

Rated sensing

1m

Frequency A, B

indicator(Emitter)

Flickering indicator

# Inspection/Solution for malfunction

GLOW

Malfunction	Caution	Solution	
	Power	Supply rated power	
Non-operation	Cable disconnection, incorrect connection	Check the wiring	
	Rated connection failure	Use within rated sensing distance	
Non-operation	Pollution by dirt of sensor cover	Remove dirt by soft brush or cloth	
in sometimes	Connector connection failure	Check the assembled part of the connector	
	Out of rated sensing distance	Use within rated sensing distance	
is OFF even though there	There is an obstacle to cut off the light emitted between emitter and receiver	Remove the obstacle	
is not a target object.	There is a strong electric wave or noise generator such as motor, electric generator, high voltage line etc.)	Put away the strong electric wave or noise generator.	
LED display	Control output line shorted	Check the wiring	
for over current	Over load	Check the rated load capacity	

# Caution for using

- 1. Please make the interval enough between 2 sets or exchange the positions of emitter and receiver in order to remove interference occurring by the emitter of another set when using emitter/receiver more than 2 sets closely.
- . Please install this sensor at proper height(Min. approx. 0.3m) from flat part as malfunction may be caused due to certain amount of light received by reflecting light when installing it close to flat part. 3. Please avoid fluorescent light with high frequency, high speed start or signal light affecting
- to sensing ability.
- Please use a single conduit or separated wiring as it may cause malfunction or mechanical problem when installing the wiring of the sensor with high voltage lines. 5. Please avoid places with corrosive gas or dust, or it may cause malfunction
- Please make power and output line shorten as possible, or it may cause malfunction
- by surge etc.
- Please clean the sensor cover with dry cloth when it is stained by dirt etc., but don' use organic materials such as thinners.

8. Please ground F.G terminal Switching as following figure and install power supply 0V (SMPS) F•G TC(0.001~0.1μF/400V) the condenser for removing noise between 0V and F.G. Condenser for removing noise terminal when using switching

power supply. **\*It may cause malfunction if above instructions are not followed.** 

# Major products

- PROXIMITY SENSOR PHOTOELECTRIC SENSOR AREA SENSOR FIBER OPTIC SENSOR DOOR/DOOR SIDE SENSOR PRESSURE SENSOR ROTARY ENCODER COUNTER
- TIMER TEMPERATURE CONTROLLER
   TEMPERATURE/HUMIDITY TRANSDUCER
   POWER CONTROLLER PANEL METER

- TACHO/LINE SPEED/PULSE METER
   DISPLAY UNIT SENSOR CONTROLLER

<NPN transiter>

<Contact>

When external picking input(P.I) is short-circuited with OUT(Black), it is operated same as ON/OFF status of control output.

SWITCHING POWER SUPPLY
 GRAPHIC PANEL
 STEPPING MOTOR & DRIVER & CONTROLLER
 LASER MARKING SYSTEM(CO2, Nd:YAG)

# Autonics Corporation Satisfiable Partner For Factory Automation

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